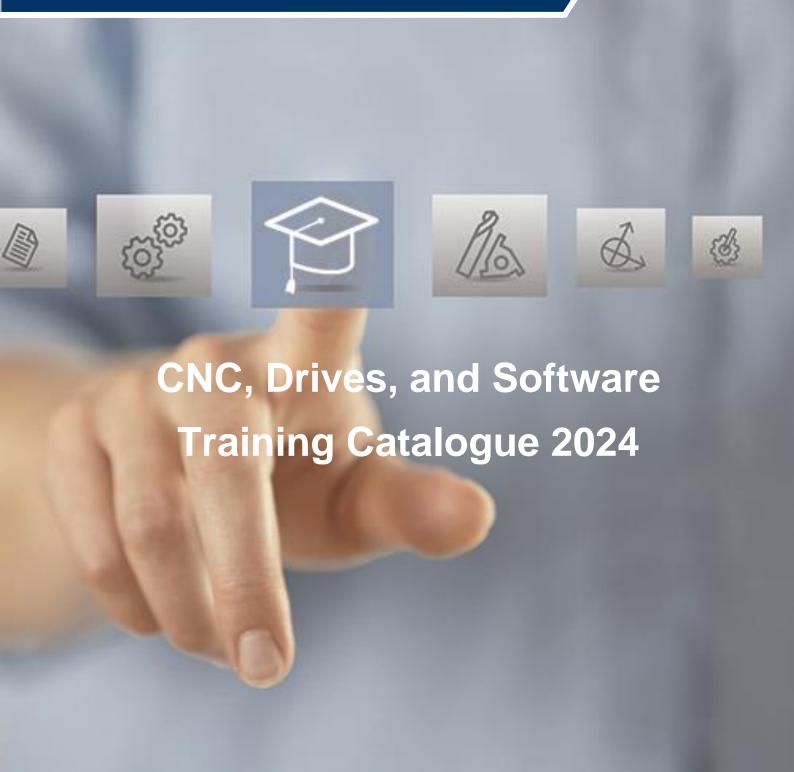
CNC Power Engineering Always on the move





Who besides you has the best expertise in your area of business?

The answer is obvious and quite simple: you are the expert in your field. Similarly, no one other than NUM could claim to have the deepest expertise of our extended range of drives and CNCs. After all, this has been our business for fifty years. This is why we are your number one partner for the training of your teams.

Whether you are a User, an OEM, a Maintenance specialist or a System builder, NUM has in its catalogue all kind of training sessions dedicated to your applications and this for all generation of NUM products making parts on today machines.

Of course, each customer has its own requirements, each machine and each application has its own specificities, and this is why we can also offer customized training sessions focused on your particular needs.

As a provider of CNC High End Applications, we have organized our training sessions by features and level of knowledge required, in order to help you to get all the data you need and only the data you need to be the most efficient. These sessions are conducted by training specialists and applications engineers so you can be assured that you will always get the most accurate and professional answers, whatever your question or concern might be. These sessions will give a chance to develop a durable relationship between our companies to further develop cooperation for the full benefit of all.



Content list

Training with NUM: your advantages	4
Training Centres	
Training Courses	
Proposed Training Paths	7
Your Training Contacts	8
Training Organization	9
Flexium system description FXTR101	.10
Flexium and Safety FXTR102	.11
Operation and basic maintenance FXTR201	.12
Advanced part programming FXTR202	.13
Flexium 3D FXTR213	.14
Dynamic operators in C FXTR223	
High Speed Cutting – 5-axis functions FXTR233	.16
Flexium system maintenance FXTR301	.17
Flexium ⁺ system advanced maintenance FLTR312	.18
FlexiumPro system advanced maintenance FPTR312	
NUMDrive X advanced maintenance FLTR314	
NUM DrivePro advanced maintenance FPTR314	
Flexium ⁺ system initial setup FLTR401	
Flexium ⁺ system advanced setup FLTR402	
FlexiumPro system initial setup FPTR401	
FlexiumPro system advanced setup FPTR402	
Extended NCK Access (ENA) FXTR433	
Flexium ⁺ HMI personalization FLTR443	
Communication with Flexium ⁺ FLTR453	
FlexiumPro HMI personalization FPTR443	
Communication with FlexiumPro FLTR453	.30
Safety including NUM-SAMX FXTR463	.31
Individual trainings	.32
Booking Form	.33



Training with NUM: your advantages

- Technical data are up to date
- Should you need a specific function, you will get in depth information
- Partnership development
- You will be in touch with the experts in every domain of NUM activity
- Whatever your area of expertise might be (Maintenance, Service, Programming, Setup...), you will find the courses you need
- Full range of products and software in one location

Training Centres

All NUM technical centres are equipped to provide training. These sessions will take place either in our premises or in your facility.



Some training facilities





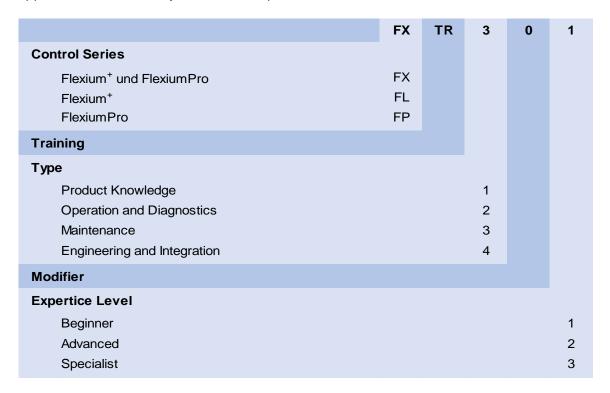






Training Courses

The different training modules are linked in a way to provide a logical path for mastering our application solutions in your area of expertise.



Generic Training Sessions

FXTR101	Flexium system description
FXTR102	Flexium and Safety
FXTR201	Operation and basic maintenance
FXTR202	Advanced part programming
FXTR213	Flexium 3D
FXTR223	Dynamic operators in C
FXTR233	High speed cutting – 5-axis functions
FXTR301	Flexium system maintenance
FXTR433	Extended NCK Access (ENA)
FXTR463	Safety including NUM-SAMX



Flexium*-specific Training Sessions

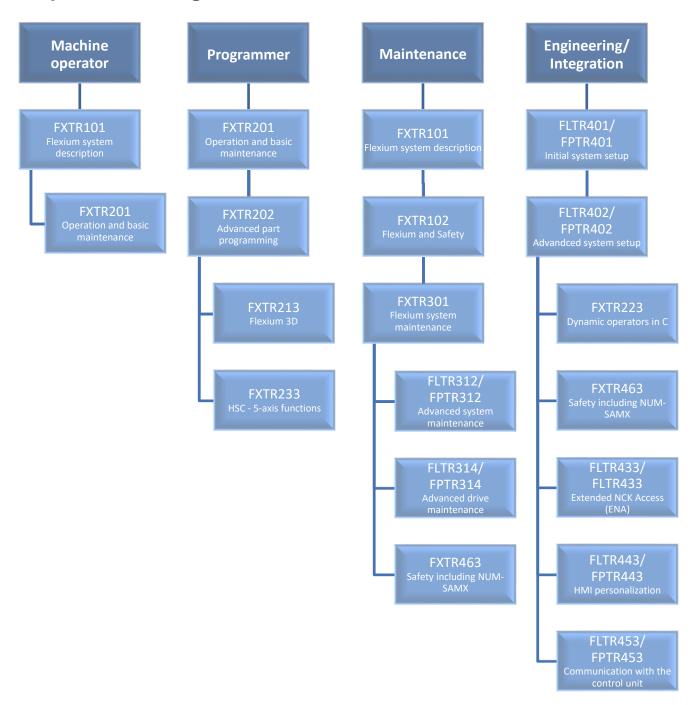
FLTR312	Flexium ⁺ system advanced maintenance
FLTR314	NUMDrive X advanced maintenance
FLTR401	Flexium ⁺ system initial setup
FLTR402	Flexium ⁺ system advanced setup
FLTR443	Flexium+ HMI personalization
FLTR453	Communication with Flexium ⁺

FlexiumPro-specific Training Sessions

FPTR312	FlexiumPro system advanced maintenance
FPTR314	NUM DrivePro advanced maintenance
FPTR401	FlexiumPro system initial setup
FPTR402	FlexiumPro system advanced setup
FPTR443	FlexiumPro HMI personalization
FPTR453	Communication with FlexiumPro



Proposed Training Paths





Your Training Contacts

Austria:

Larissa Kühne

Phone: +41 71 335 04 11 Fax: +41 71 333 35 87

sales.ch@num.com

France:

Gilles de Prat

Phone: +33 6 82 50 31 26 centre.formation@num.com

Germany:

Timo Zaiser

Phone: +49 7023 7440 43 Fax: +49 7023 7440 10

timo.zaiser@num.com

Italy:

Alessandra Villa

Phone: +39 02 97969350 Fax: +39 02 97969351 alessandra.villa@num.com

Switzerland:

Larissa Kühne

Phone: +41 71 335 04 11 Fax: +41 71 333 35 87

sales.ch@num.com

United Kingdom: Steve Moore

Phone: +44 2476 301 259 Fax: +44 2476 305 837

sales.uk@num.com

For other countries, please contact your local sales representative or NUM Switzerland (sales.ch@num.com).



Training Organization

Quotation

Offers can be asked at your training contacts (see section 'Your Training Contacts').

Date and timetable

Training dates and timetables will be part of a quotation.

Journey

Your local sales representative of NUM will provide you with journey information.

Hotels

Your local sales representative of NUM can recommend you hotels near to the training places.



Flexium system description

Your area of interest	Prerequisite
General knowledge	None
Objectives	Supports
 ✓ Understanding the Flexium range structure (CNCs and Drives) ✓ Understanding the main functions ✓ Ability to define a configuration with the Flexium catalogue 	Training materials Individual componentsSimulator Deliveries Course presentation (on memory stick)Flexium catalogue (on memory stick)
Training Content	
Flexium CNC presentation o The different models of CNCs o Hardware structure – Software functions	NUM DrivePro presentationHardware structureDrives functions and performancesAxes and spindle motors
The panels PC PanelsMachine panels	Tools o PLC programming o Web tools
The PLC o Structure o Programming languages o IOs	Applications o From the single unit CNC to the multi CNC - multi panels configurations
 NUMDrive X presentation Hardware structure Drives functions and performances Axes and spindle motors 	Questions and answers (1/2 hour)
Duration	Date / Costs
1 day	Please consult your local training contact



Flexium and Safety

Your area of interest	Prerequisite
General knowledge	None
Objectives	Supports
✓ Understanding the Flexium safety concepts✓ Understanding the various safety features	Training materials Individual componentsSimulator
 Ability to define the components and development required for a particular configuration 	DeliveriesCourse presentation (on memory stick)Flexium catalogue (on memory stick)
Training Content	
Safety: What is it? Safety PLCs Safe motions Safety level	Safety and Motions SAMX, STOX and NUMDrive X or NUM DrivePro
General on EtherCAT and FSoE	Questions and answers (1/2 hour)
The Safe PLC o Structure o Programming languages o I/Os	
Duration	Date / Costs
1 day	Please consult your local training contact



Operation and basic maintenance

Your area of interest	Prerequisite
Machine operator – 1st level maintenance	Knowledge of NUM products or FXTR101
Objectives ✓ Ability to run a machine equipped with Flexium system ✓ Understanding and adjusting the coordinate systems and tools offsets ✓ Understanding operators message and status indicators to perform a first level maintenance	Training materials Individual components Simulator Deliveries Course presentation (on memory stick) Programming manual (on memory stick)
Training Content	
Using the HMI Structure of the HMI Modes of operation ISO concepts (interpolation – feedrate – tools offsets – main canned cycles) Coordinate systems – programmable axes Work preparation, tools offsets, origin presets Basic of parametric programming First level of maintenance Status indicators	Tools Web tools Flexium license loader Questions and answers (2 hours)
 Operators messages LED indications Backup of essential data Adding a system option Duration	Date / Costs
3 days	Please consult your local training contact



Advanced part programming

FXTR202

Your area of inte

Advanced part programming – custom macros – special functions for OEM

Prerequisite

Level FXTR201

Objectives

- Mastering the advanced ISO functions of the system
- Ability to create a custom macro (tool changer – milling head exchange – probing etc.)

Supports

Training materials

- o Individual components
- o Simulator

Deliveries

- Course presentation (on memory stick)
- Programming and advanced programming manual (on memory stick)

Training Content

Advanced ISO functions

- Polar programming
- Probing management
- Pocket cycles
- o Complements on parametric programming
 - Detailed information on E parameters
 - Relation with the outside via the PLC
- Structured programming
- Dynamic operators
- Customized G codes

Questions and answers

Exercises

Duration

4 days

Date / Costs

Please consult your local training contact



Flexium 3D FXTR213

Your area of interest	Prerequisite	
Machine operation - Programming	Knowledge of NUM products or FXTR201	
Objectives	Supports	
 Using Flexium 3D to simulate and validate a part program 	Training materials o Simulator	
 Interacting with Flexium HMI to correct possible programming faults 	Deliveries o Course presentation (on memory stick)	
✓ Optional: Customizing Flexium 3D for machine simulation		
Training Content		
Flexium 3D presentation Principle of operationThe different screens	Questions and answers (2 hours)	
Running Flexium 3D o Program configuration o Defining the blank and the tools o Off line and On line simulation		
Exercises		
Optional Designing a machine model		
Duration	Date / Costs	
1 day + 1 day optional	Please consult your local training contact	



Dynamic operators in C

Your area of interest	Prerequisite
Customized CNC extensions	FXTR202 and C language
Objectives	Supports
✓ Develop an application using dynamic operators in C	Training materials Individual componentsSimulator Deliveries Ourse presentation (on memory stick) Flexium catalogue (on memory stick)
Training Content	
o Principle of dynamic operators	
 Short example using classic dynamic operators 	
Review list of parameters	
 The compiler 	
 Examples 	
o Trace and debug	
Duration	Date / Costs
1 day	Please consult your local training contact



High Speed Cutting – 5-axis functions

Your area of interest	Prerequisite
5-axis parts machining	FXTR202 and FPTR401
Objectives	Supports
✓ Mastering 5-axis machining functions	Training materials
✓ RTCP (Rotating Tool Centre Point)	Individual componentsSimulator
✓ Inclined plane	Deliveries
✓ High speed cutting	Course presentation (on memory stick)Flexium catalogue (on memory stick)
Training Content	
o 5-axis NC functions	 Axes adjustments
o RTCP and inclined plane parameterization	 Flexium tools instruments
 Application 	o Practical case
 High speed machining functions 	Overtions and engineer (4/2 hours)
 Speed and acceleration controls 	Questions and answers (1/2 hour)
o Optimization of parameters	
Duration	Date / Costs
2 days	Please consult your local training contact



Flexium system maintenance

Your area of interest	Prerequisite
Maintenance	Level FXTR101
Objectives	Supports
✓ Ability to detect and replace defective components in a short time	Training materials o Simulator
✓ Predictive maintenance	Deliveries o Course presentation (on memory stick)
Training Content	
Flexium system maintenance	Questions and answers (1 hour)
 System structure 	
o Components	
 System start up 	
o Diagnostics	
 Software updates 	
 Service tool 	
SafetyPart replacement	
Drives maintenance	
 Product knowledge 	
o Drives exchange procedure	
Duration	Date / Costs
3 days	Please consult your local training contact



Flexium⁺ system advanced maintenance

FLTR312

Your area of interest	Prerequisite
Maintenance	Level FXTR301
Objectives	Supports
✓ Ability to detect and replace defective components in a short time	Training materials Simulator
✓ Predictive maintenance	Deliveries o Course presentation (on memory stick)
Training Content	
Flexium+ system maintenance	NUMDrive X drives advanced maintenance
 Detailing the product structure 	 Detailed analysis
Exchange zone	 Drives instruments
 Troubleshooting with Flexium HMI 	 Drives exchange procedure
Flexium ToolsParameters modificationDebugging with the PLC	 Safety application maintenance
PLC program adjustments	
 Backup and restore 	Questions and answers (1 hour)
Duration	Date / Costs
3 days	Please consult your local training contact



FlexiumPro system advanced maintenance

FPTR312

Your area of interest

Maintenance

Prerequisite

Level FXTR301

Training course in preparation

Objectives

- Ability to detect and replace defective components in a short time
- ✓ Predictive maintenance

Supports

Training materials

o Simulator

Deliveries

Course presentation (on memory stick)

Training Content

FlexiumPro system maintenance

- Detailing the product structure
- o Exchange zone
- o Troubleshooting with Flexium HMI
- Flexium Tools
- Parameters modification
- Debugging with the PLC
- PLC program adjustments
- o Backup and restore

NUM DrivePro drives advanced maintenance

- Detailed analysis
- Drives instruments
- Drives exchange procedure
- Safety application maintenance

Questions and answers (1 hour)

Duration

3 days

Date / Costs

Please consult your local training contact



NUMDrive X advanced maintenance

FLTR314

Your area of interest	Prerequisite
Machine maintenance	Level FXTR301
Objectives	Supports
✓ Ability to detect and replace components or adjust parameters	Training materials o Simulator
	Deliveries o Course presentation (on memory stick)
Training Content	
Review	Questions and answers
Range descriptionTroubleshooting with Flexium HMI	
Components connections	
 Structure of a NUMDrive X application 	
Adjustments	
 Using Flexium Tools for diagnostic 	
Main drive parameters Adjustment and central	
 Adjustment and control 	
Duration	Date / Costs
3 days	Please consult your local training contact



NUM DrivePro advanced maintenance

FPTR314

Your area of interest

Machine maintenance

Prerequisite

Level FXTR301

Training course in preparation

Objectives

 Ability to detect and replace components or adjust parameters

Supports

Training materials

o Simulator

Deliveries

Course presentation (on memory stick)

Training Content

Review

- Range description
- Troubleshooting with FlexiumPro HMI

Components connections

Structure of a NUM DrivePro application

Adjustments

- Using FlexiumPro Tools for diagnostic
- Main drive parameters
- Adjustment and control

Questions and answers

Duration

3 days

Date / Costs

Please consult your local training contact



Flexium⁺ system initial setup

FLTR401

Your area of interest	Prerequisite
Setting up and programming of a Flexium+	FXTR201
Objectives	Supports
 ✓ Create a first Flexium⁺ application for a simple machine ✓ Control basic functions – Run two axes and a spindle 	Training materials Simulator Deliveries Course presentation (on memory stick) Installation manual – Commissioning manual – Flexium Tools (all on memory stick)
Training Content	
Understanding Flexium ⁺ structure	Questions and answers
Flexium Tools presentation Getting familiar with the package Languages Variables Structure of a project Practical exercise Creating the control structure Integrating IOs (CANopen and Ethernet) Integrating a panel Handling modes, manual and automatic commands Operator messages Power on, security Integrating axes and spindle First level of parameterization Running a simple part program Introduction to the custom visualization	
Duration	Date / Costs
5 days	Please consult your local training contact



Flexium⁺ system advanced setup

FLTR402

Your area of interest	Prerequisite
Setting up and programming of a Flexium+	FPTR401
Objectives	Supports
✓ Commissioning a Flexium system on any kind of machine	Training materials o Simulator
	Deliveries Ourse presentation (on memory stick) Full set of Flexium manuals – Flexium Tools Example project (all on memory stick)
Training Content	
Detailed analysis of exchange variables	Questions and answers
 Flexium Tools complements Project simulation and debug Application control (Tasks – automated checks) Field bus control Advanced functions (Probing – tool wear – shutdown etc.) Custom screens complements Optional functions (multi NCK – multi panels etc.) Writing custom libraries 	
Duration	Date / Costs
5 days	Please consult your local training contact



FlexiumPro system initial setup

FPTR401

Training course

Your area of interest

Setting up and programming of a FlexiumPro

Objectives Su

- Create a first FlexiumPro application for a simple machine
- Control basic functions Run two axes and a spindle

Prerequisite

FXTR201

Supports

Training materials

o Simulator

Deliveries

- o Course presentation (on memory stick)
- o Installation manual Commissioning manual
 - Flexium Tools (all on memory stick)

Training Content

Understanding FlexiumPro structure

FlexiumPro Tools presentation

- Getting familiar with the package
- Languages
- Variables
- Structure of a project

Practical exercise

- Creating the control structure
- Integrating IOs (CANopen and Ethernet)
- Integrating a panel
- Handling modes, manual and automatic commands
- Operator messages
- o Power on, security
- o Integrating axes and spindle
- First level of parameterization
- o Running a simple part program
- Introduction to the custom visualization

Questions and answers

Duration

5 days

Date / Costs

Please consult your local training contact



FlexiumPro system advanced setup FPTR402 Your area of interest **Prerequisite** Setting up and programming of a FlexiumPro FPTR401 **Objectives Supports** ✓ Commissioning a Flexium system on any Training materials kind of machine o Simulator Deliveries Course presentation (on memory stick) o Full set of Flexium manuals - Flexium Tools Example project (all on memory stick) **Training Content** Detailed analysis of exchange variables Questions and answers FlexiumPro Tools complements Project simulation and debug Application control (Tasks - automated checks) Field bus control Advanced functions (Probing - tool wear shutdown etc.) Custom screens complements o Optional functions (multi NCK - multi panels Writing custom libraries Date / Costs Duration

	Date / 00313
5 days	Please consult your local training contact



Extended NCK Access (ENA)

Your area of interest	Prerequisite
Setting up and programming of a Flexium	FXTR402 required
Objectives	Supports
 Exchange of additional data between NCK and PLC 	Training materials o Simulator
	DeliveriesCourse presentation (on memory stick)Flexium Tools – Example project
Training Content	
Structure of internal communication in Flexium systems	Questions and answers
ENA library O Available parameters and functions	
ApplicationReading parametersWriting parametersFiles management	
Duration	Date / Costs
2 days	Please consult your local training contact



Flexium+ HMI personalization

FLTR443

Your area of interest	Prerequisite
Setting up and programming of a Flexium+	 FXTR101 Windows knowledge Programming knowledge of script languages
Objectives	Supports
 Creating Flexium HMI custom pages in HTML/JavaScript 	Training materials o Simulator
	DeliveriesCourse presentation (on memory stick)Software Development Kit accessExample (on memory stick)
Training Content	
Introduction in the architecture of Flexium+ HMI	Abstract of development tools
Explanation of the Flexium ⁺ HMI components FXBrowserFXServerFXLibFXLog Structure of configuration files FXServer.iniFXUser.ini 	 Exercises related to practice using HTML and JavaScript Object instancing of the classes of the development components Using of the development components Characteristics of the array structure of event classes Programming examples
Explanation of the FXServer architectureEvent handlingtask management	Questions and answers
Duration	Date / Costs
3 days	Please consult your local training contact



Communication with Flexium⁺

FLTR453

Your area of interest	Prerequisite
Setting up and programming of a Flexium ⁺	 FXTR101 Windows knowledge Knowledge of object oriented programming (OOP) and use of COM server
Objectives	Supports
✓ Using of FXServer for the communication with the different components of Flexium ⁺ . This allows connections to other systems, independent HMIs, etc. to be realized.	 Training materials Simulator Deliveries Course presentation (on memory stick) Software Development Kit access Programming examples in C# and C++ (on memory stick)
Training Content	
Introduction in the architecture of FXServer Explanation of the Flexium+ components (FXServer, FXLib, FXLog) and configuration file (FXServer.ini) Explanation of the FXServer architecture (Event handling, task management,)	 Exercises related to practice using C# Object referencing and instancing of the classes of the development components Using of the development components Characteristics of the array structure of event classes Programming examples Questions and answers
Duration	Date / Costs
2 days	Please consult your local training contact



FlexiumPro HMI personalization

FPTR443

Your area of interest	Prerequisite
Setting up and programming of a FlexiumPro	FXTR101Windows knowledgeProgramming knowledge of C#
Objectives	Supports
 Creating FlexiumPro HMI custom pages in C# 	Training materials SimulatorTraining course in preparation
	Deliveries Course presentation (on memory stick) Software Development Kit access Example (on memory stick)
Training Content	
Introduction in the architecture of FlexiumPro	Abstract of development tools
Explanation of the FlexiumPro HMI architecture	Exercises related to practice using C# o Programming examples
Structure of configuration files	Questions and answers
Duration	Date / Costs



Communication with FlexiumPro

FLTR453

Your area of interest

Objectives

Setting up and programming of a FlexiumPro

Prerequisite

- o FXTR101
- Windows knowledge

Programming knowledge of C#

Supports

✓ Use of the FlexiumPro SDK for communication with the various FlexiumPro components. This allows connections to other systems, independent HMIs, etc. to be realized.

Training materials

o Simulator

Deliveries

- Course presentation (m m emory stick)
- Software Development Kit access
- Programming examples in # and C++ (on memory stick)

Training Content

Introduction in the architecture of FlexiumPro SDK

Exercises related to practice using C#

Programming examples

Questions and answers

Duration

2 days

Date / Costs

Please consult your local training contact



Safety including NUM-SAMX

Your area of interest	Prerequisite	
Objectives ✓ Understand concept. ✓ Program and setup a safety application on a Flexium ⁺ or FlexiumPro system	FXTR102 or FPTR402	
	Supports Training materials Simulator Deliveries Course presentation (on memory stick) Software Development Kit access Example (on memory stick)	
		Training Content
Hardware structure	Questions and answers	
Safety functions		
Safety application concept		
Safe PLC programming		
Drive functions O NUM-STOX setup O NUM-SAMX setup		
Duration	Date / Costs	
2 days	Please consult your local training contact	



Individual trainings

Your area of interest	Prerequisite
Something around NUM controls	Depending on the training content
Objectives	Supports
✓ Will be defined with you	Training materials o Simulator
	DeliveriesCourse presentation (on memory stick)Example (on memory stick) if available
Training Content	
Will be developed with you	
Duration	Date / Costs
To be defined	Please consult your local training contact

Individual trainings can happen at NUM locations or customer site.



Booking Form

For booking of training please send an e-mail to one of the following address with content below:

France: centre.formation@num.com

Germany: timo.zaiser@num.com

Italy: alessandra.villa@num.com

Switzerland: sales.ch@num.com

United Kingdom: sales.uk@num.com

For other countries, please contact your local sales representative or NUM Switzerland (sales.ch@num.com).

E-mail content

Company name: Contact person:

Function: Phone: Address:

Your order number:

Training number: Training date: Training location:

Names of the participants: