# CNC Power Engineering

## Always on the move

# CNC, Drives, and Software

# Training Catalog 2026

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CNC Solutions

# Who has the best expertise in *your* area of business?

The answer is obvious and quite simple: **you are the expert in your field**. Similarly, no one other than NUM could claim to have the deepest expertise of our extended range of drives and CNCs. After all, this has been our business for sixty years. This is why **we** are your number one partner for the training of your teams.

Whether you are an end-user, an OEM, a maintenance specialist or a system builder; NUM has a large variety of all kinds of training sessions in its catalog dedicated to your applications and for all generations of NUM products that are running production on machines today.

Of course, each customer has their own requirements, and each machine and each application has its own special features; and that is why we can also offer customized training sessions that are tailored to focus on your particular and individual needs.

As a provider of CNC High End Applications, we have organized our training sessions by features and level of knowledge required, in order to help you acquire all the information you need to be successful. These sessions are conducted by training specialists and application engineers so you can be assured that you are receiving the most accurate and helpful answers, whatever your question or concern might be. Give us a chance to help you be successful and develop a cooperative relationship between our companies for the benefit of all.

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# Training with NUM: your advantages

- All technical data and information is up to date
- If you need to learn about a specific function, you will get in depth information
- Partnership development
- You will be in touch with the experts in every domain of NUM activity
- Whatever your area of expertise might be (Maintenance, Service, Programming, Setup…), you will find the courses you need
- Full range of products and software in one location

# Training Centers

All NUM technical centers are equipped to provide training. These sessions will take place either in our premises or in your facility.

Some training facilities

# Training Courses

The different training modules are linked in a way to provide a logical path for mastering our application solutions in your area of expertise.

| | FX | TR | 3 | 0 | 1 |
|---|---|---|---|---|---|
| **Control Series** | | | | | |
| Flexium+ und FlexiumPro | FX | | | | |
| Flexium+ only | FL | | | | |
| FlexiumPro only | FP | | | | |
| **Training** | | | | | |
| **Type** | | | | | |
| Product Knowledge | | | 1 | | |
| Operation and Diagnostics | | | 2 | | |
| Maintenance | | | 3 | | |
| Engineering and Integration | | | 4 | | |
| **Modifier** | | | | | |
| **Expertice Level** | | | | | |
| Beginner | | | | | 1 |
| Advanced | | | | | 2 |
| Specialist | | | | | 3 |

**Generic Training Sessions**

| | |
|---|---|
| FXTR101 | Flexium system description |
| FXTR102 | Flexium and Safety |
| | |
| FXTR201 | Operation and basic maintenance |
| FXTR202 | Advanced part programming |
| FXTR213 | Flexium 3D |
| FXTR223 | Dynamic operators in C |
| FXTR233 | High speed cutting – 5-axis functions |
| | |
| FXTR301 | Flexium system maintenance with Flexium Tools |
| FXTR321 | Flexium system maintenance without Flexium Tools |
| | |
| FXTR433 | Extended NCK Access (ENA) |
| FXTR463 | Safety including NUM-SAMX |

## Flexium+ Specific Training Sessions

| | |
|---|---|
| FLTR312 | Flexium+ system advanced maintenance |
| FLTR314 | NUMDrive X advanced maintenance |
| | |
| FLTR401 | Flexium+ system initial setup |
| FLTR402 | Flexium+ system advanced setup |
| FLTR443 | Flexium+ HMI personalization |
| FLTR453 | Communication with Flexium+ |

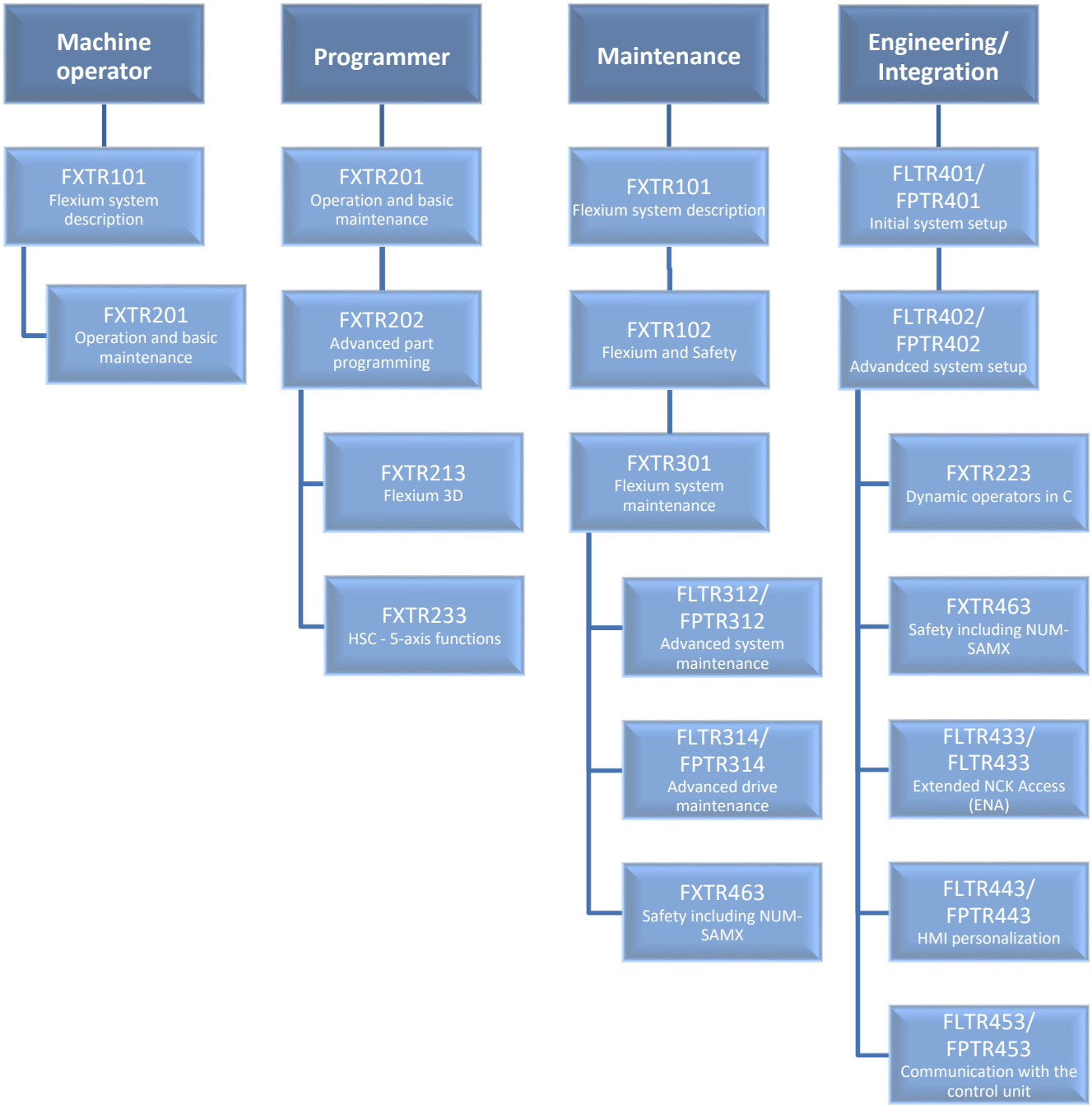
## FlexiumPro Specific Training Sessions

| | |
|---|---|
| FPTR312 | FlexiumPro system advanced maintenance |
| FPTR314 | NUM DrivePro advanced maintenance |
| | |
| FPTR401 | FlexiumPro system initial setup |
| FPTR402 | FlexiumPro system advanced setup |
| FPTR443 | FlexiumPro HMI personalization |
| FPTR453 | Communication with FlexiumPro |

## Axium Power Specific Training Session

| | |
|---|---|
| APTR201 | Axium Power system maintenance |

# Proposed Training Paths



# Your training contacts

**USA:**

**Engineering Department**

Phone: +1 630 505 7722

Fax: +1 630 505 7754

sales.us@num.com

For other countries, please contact your local sales representative or NUM Switzerland (sales.ch@num.com).

# Flexium system description FXTR101

## Your area of interest

General knowledge

## Prerequisite

None

## Objectives

- ✓ Understanding the Flexium range structure (CNCs and Drives)
- ✓ Understanding the main functions
- ✓ Ability to define a configuration with the Flexium catalogue

## Supports

Training materials
- Individual components
- Simulator

Deliveries
- Course presentation (on memory stick)
- Flexium catalogue (on memory stick)

## Training Content

Flexium CNC presentation
- The different models of CNCs
- Hardware structure – Software functions

The panels
- PC Panels
- Machine panels

The PLC
- Structure
- Programming languages
- IOs

NUMDrive X presentation
- Hardware structure
- Drives functions and performances
- Axis and spindle motors

NUM DrivePro presentation
- Hardware structure
- Drives functions and performances
- Axis and spindle motors

Tools
- PLC programming
- Web tools

Applications
- From the single unit CNC to the multi CNC - multi panels configurations

Questions and answers (1/2 hour)

## Duration

1 day

## Date / Costs

Please consult your local training contact

# Flexium and Safety

# FXTR102

## Your area of interest

General knowledge

## Prerequisite

None

## Objectives

- ✓ Understanding the Flexium safety concepts
- ✓ Understanding the various safety features
- ✓ Ability to define the components and development required for a particular configuration

## Supports

Training materials
- Individual components
- Simulator

Deliveries
- Course presentation (on memory stick)
- Flexium catalogue (on memory stick)

## Training Content

Safety: What is it?
- Safety PLCs
- Safe motions
- Safety level

General on EtherCAT and FSoE

The Safe PLC
- Structure
- Programming languages
- I/Os

Safety and Motions
- SAMX, STOX and NUMDrive X or NUM DrivePro

Questions and answers (1/2 hour)

## Duration

1 day

## Date / Costs

Please consult your local training contact

# Operation and Diagnostics FXTR201

## Your area of interest

Machine operator – 1st level maintenance

## Prerequisite

Knowledge of NUM products or FXTR101

## Objectives

- ✓ Ability to run a machine equipped with Flexium system
- ✓ Understanding and adjusting the coordinate systems and tools offsets
- ✓ Understanding operators message and status indicators to perform a first level maintenance

## Supports

Training materials
- Individual components
- Simulator

Deliveries
- Course presentation (on memory stick)
- Programming manual (on memory stick)

## Training Content

Operation
- Using the HMI
- Modes of operation
- ISO concepts (interpolation – feedrate – tools offsets – main canned cycles)
- Coordinate systems – programmable axis
- Work preparation, tools offsets, origin presets
- Basic of parametric programming

Maintenance
- Status indicators
- Operators messages
- LED indications
- Backup of essential data
- Adding a system option

Tools
- Web tools
- Flexium license loader

Questions and answers (2 hours)

## Duration

2½ days

## Date / Costs

Please consult your local training contact

# Advanced part programming FXTR202

## Your area of interest

Advanced part programming – custom macros – special functions for OEM

## Prerequisite

FXTR201

## Objectives

- ✓ Mastering the advanced ISO functions of the system
- ✓ Ability to create a custom macro (tool changer – milling head exchange – probing etc.)

## Supports

Training materials
- Individual components
- Simulator

Deliveries
- Course presentation (on memory stick)
- Programming and advanced programming manual (on memory stick)

## Training Content

Advanced ISO functions
- Polar programming
- Probing management
- Pocket cycles
- Complements on parametric programming
  - Detailed information on E parameters
  - Relation with the outside via the PLC
- Structured programming
- Dynamic operators
- Customized G codes

Exercises

Questions and answers

## Duration

2½ days

## Date / Costs

Please consult your local training contact

# Flexium 3D FXTR213

## Your area of interest

Machine operation - Programming

## Prerequisite

Knowledge of NUM products or FXTR201

## Objectives

- ✓ Using Flexium 3D to simulate and validate a part program
- ✓ Interacting with Flexium HMI to correct possible programming faults
- ✓ Optional : Customizing Flexium 3D for machine simulation

## Supports

Training materials
- Simulator

Deliveries
- Course presentation (on memory stick)

## Training Content

Flexium 3D presentation
- Principle of operation
- The different screens

Running Flexium 3D
- Program configuration
- Defining the blank and the tools
- Off line and On line simulation

Exercises

Optional
- Designing a machine model

Questions and answers (2 hours)

## Duration

1 day + 1 day optional

## Date / Costs

Please consult your local training contact

# Dynamic operators in C

# FXTR223

## Your area of interest

Customized CNC extensions

## Prerequisite

FXTR202 and programming C language

## Objectives

- ✓ Develop an application using dynamic operators in C

## Supports

Training materials
- Individual components
- Simulator

Deliveries
- Course presentation (on memory stick)
- Flexium catalogue (on memory stick)

## Training Content

- Principle of dynamic operators
- Short example using classic dynamic operators
- Review list of parameters
- The compiler
- Examples
- Trace and debug

## Duration

1 day

## Date / Costs

Please consult your local training contact

# High Speed Cutting – 5-axis functions FXTR233

## Your area of interest

5-axis parts machining

## Prerequisite

FXTR202

## Objectives

- ✓ Mastering 5-axis machining functions
- ✓ RTCP (Rotating Tool Centre Point)
- ✓ Inclined plane
- ✓ High speed cutting

## Supports

Training materials
- Individual components
- Simulator

Deliveries
- Course presentation (on memory stick)
- Flexium catalogue (on memory stick)

## Training Content

- NC 5-axis functions
- RTCP and inclined plane parameterization
- Application
- High speed machining functions
- Speed and acceleration controls
- Optimization of parameters
- Axis adjustments
- Flexium Tools instruments
- Practical case

Questions and answers (1/2 hour)

## Duration

2 days

## Date / Costs

Please consult your local training contact

# Flexium system maintenance with Flexium Tools FXTR301

## Your area of interest

Maintenance

## Prerequisite

FXTR102

## Objectives

- ✓ Ability to detect and replace defective components in a short time
- ✓ Predictive maintenance

## Supports

Training materials
- Simulator

Deliveries
- Course presentation (on memory stick)

## Training Content

Flexium system maintenance
- System structure
- Components
- System start up
- Diagnostics
- Software updates
- Service tool
- Safety
- Backup and Restore procedures
- Part replacement

Drives maintenance
- Product knowledge
- Drives exchange procedure

Questions and answers (1 hour)

## Duration

2½ days

## Date / Costs

Please consult your local training contact

# Flexium system maintenance without Flexium Tools FXTR321

## Your area of interest

Maintenance

## Prerequisite

FXTR102

## Objectives

- ✓ Ability to detect and replace defective components in a short time
- ✓ Predictive maintenance

## Supports

Training materials
- Simulator

Deliveries
- Course presentation (on memory stick)

## Training Content

Flexium system maintenance
- System structure
- Components
- System start up
- Diagnostics
- Software updates
- Service tool
- Safety
- Backup and Restore procedures
- Part replacement

Drives maintenance
- Product knowledge
- Drives exchange procedure

Questions and answers (1 hour)

## Duration

2½ days

## Date / Costs

Please consult your local training contact

# Flexium+ system advanced maintenance FLTR312

## Your area of interest

Maintenance

## Prerequisite

FXTR301

## Objectives

- ✓ Ability to detect and replace defective components in a short time
- ✓ Predictive maintenance

## Supports

Training materials
- ○ Simulator

Deliveries
- ○ Course presentation (on memory stick)

## Training Content

Flexium+ system maintenance
- ○ Detailing the product structure
- ○ Exchange zone
- ○ Troubleshooting with Flexium HMI
- ○ Flexium Tools
- ○ Parameters modification
- ○ Debugging with the PLC
- ○ PLC program adjustments
- ○ Backup and restore

NUMDrive X advanced maintenance
- ○ Detailed analysis
- ○ Drives instruments
- ○ Drives exchange procedure
- ○ Safety application maintenance

Questions and answers (1 hour)

## Duration

3 days

## Date / Costs

Please consult your local training contact

# FlexiumPro system advanced maintenance FPTR312

## Your area of interest

Maintenance

## Prerequisite

FXTR301

## Objectives

- ✓ Ability to detect and replace defective components in a short time
- ✓ Predictive maintenance

## Supports

Training materials
- ○ Simulator

Deliveries
- ○ Course presentation (on memory stick)

## Training Content

FlexiumPro system maintenance
- ○ Detailing the product structure
- ○ Exchange zone
- ○ Troubleshooting with Flexium HMI
- ○ Flexium Tools
- ○ Parameters modification
- ○ Debugging with the PLC
- ○ PLC program adjustments
- ○ Backup and restore

NUM DrivePro drives advanced maintenance
- ○ Detailed analysis
- ○ Drives instruments
- ○ Drives exchange procedure
- ○ Safety application maintenance

Questions and answers (1 hour)

## Duration

3 days

## Date / Costs

Please consult your local training contact

# NUMDrive X advanced maintenance FLTR314

## Your area of interest

Machine maintenance

## Prerequisite

FXTR301

## Objectives

- ✓ Ability to detect and replace components or adjust parameters

## Supports

Training materials
- Simulator

Deliveries
- Course presentation (on memory stick)

## Training Content

Review
- Range description
- Troubleshooting with Flexium HMI

Components connections
- Structure of a NUMDrive X application

Adjustments
- Using Flexium Tools for diagnostic
- Main drive parameters
- Adjustment and control

Questions and answers

## Duration

2½ days

## Date / Costs

Please consult your local training contact

# NUM DrivePro advanced maintenance FPTR314

## Your area of interest

Machine maintenance

## Prerequisite

FXTR301

## Objectives

- ✓ Ability to detect and replace components or adjust parameters

## Supports

Training materials
- Simulator

Deliveries
- Course presentation (on memory stick)

## Training Content

Review
- Range description
- Troubleshooting with FlexiumPro HMI

Components connections
- Structure of a NUM DrivePro application

Adjustments
- Using FlexiumPro Tools for diagnostic
- Main drive parameters
- Adjustment and control

Questions and answers

## Duration

2½ days

## Date / Costs

Please consult your local training contact

# Flexium+ system initial setup FLTR401

## Your area of interest

Engineering and Setup

## Prerequisite

FXTR201

## Objectives

- ✓ Create a first Flexium+ application for a simple machine
- ✓ Control basic functions – Run two axes and a spindle

## Supports

Training materials
- Simulator

Deliveries
- Course presentation (on memory stick)
- Installation manual – Commissioning manual – Flexium Tools (all on memory stick)

## Training Content

Understanding Flexium+ structure

Flexium Tools presentation
- Getting familiar with the package
- Languages
- Variables
- Structure of a project

Practical exercise
- Creating the control structure
- Integrating IOs (CANopen and Ethernet)
- Integrating a panel
- Handling modes, manual and automatic commands
- Operator messages
- Power on, security
- Integrating axis and spindle
- First level of parameterization
- Running a simple part program
- Introduction to the custom visualization

Questions and answers

## Duration

5 days

## Date / Costs

Please consult your local training contact

# Flexium+ system advanced setup FLTR402

## Your area of interest

Engineering and Setup

## Prerequisite

FLTR401

## Objectives

- ✓ Commissioning a Flexium system on any kind of machine

## Supports

Training materials
- Simulator

Deliveries
- Course presentation (on memory stick)
- Full set of Flexium manuals – Flexium Tools – Example project (all on memory stick)

## Training Content

Detailed analysis of exchange variables

Flexium Tools complements
- Project simulation and debug
- Application control (Tasks – automated checks)
- Field bus control
- Advanced functions (Probing – tool wear – shutdown etc.)
- Custom screens complements
- Optional functions (multi NCK – multi panels etc.)
- Writing custom libraries

Questions and answers

## Duration

5 days

## Date / Costs

Please consult your local training contact

# FlexiumPro system initial setup FPTR401

## Your area of interest

Engineering and Setup

## Prerequisite

FXTR201

## Objectives

- ✓ Create a first FlexiumPro application for a simple machine
- ✓ Control basic functions – Run two axes and a spindle

## Supports

Training materials
- Simulator

Deliveries
- Course presentation (on memory stick)
- Installation manual – Commissioning manual – Flexium Tools (all on memory stick)

## Training Content

Understanding Flexium+ structure

FlexiumPro Tools presentation
- Getting familiar with the package
- Languages
- Variables
- Structure of a project

Practical exercise
- Creating the control structure
- Integrating IOs (CANopen and Ethernet)
- Integrating a panel
- Handling modes, manual and automatic commands
- Operator messages
- Power on, security
- Integrating axes and spindle
- First level of parameterization
- Running a simple part program
- Introduction to the custom visualization

Questions and answers

## Duration

5 days

## Date / Costs

Please consult your local training contact

# FlexiumPro system advanced setup FPTR402

## Your area of interest

Engineering and Setup

## Prerequisite

FPTR401

## Objectives

- ✓ Commissioning a Flexium system on any kind of machine

## Supports

Training materials
- Simulator

Deliveries
- Course presentation (on memory stick)
- Full set of Flexium manuals – Flexium Tools – Example project (all on memory stick)

## Training Content

Detailed analysis of exchange variables

FlexiumPro Tools complements
- Project simulation and debug
- Application control (Tasks – automated checks)
- Field bus control
- Advanced functions (Probing – tool wear – shutdown etc.)
- Custom screens complements
- Optional functions (multi NCK – multi panels etc.)
- Writing custom libraries

Questions and answers

## Duration

5 days

## Date / Costs

Please consult your local training contact

# Extended NCK Access (ENA) FXTR433

## Your area of interest

Engineering and Setup

## Prerequisite

FLTR402 or FXTR402

## Objectives

- ✓ Exchange of additional data between NCK and PLC

## Supports

Training materials
- Simulator

Deliveries
- Course presentation (on memory stick)
- Flexium Tools – Example project

## Training Content

Structure of internal communication in Flexium systems

ENA library
- Available parameters and functions

Application
- Reading parameters
- Writing parameters
- Files management

Questions and answers

## Duration

2 days

## Date / Costs

Please consult your local training contact

# Flexium+ HMI personalization FLTR443

## Your area of interest

Engineering and Setup

## Prerequisite

- FXTR101
- Windows knowledge
- Programming knowledge of script languages

## Objectives

- ✓ Creating Flexium HMI custom pages in HTML/JavaScript

## Supports

Training materials
- Simulator

Deliveries
- Course presentation (on memory stick)
- Software Development Kit access
- Example (on memory stick)

## Training Content

Introduction in the architecture of Flexium+ HMI

Explanation of the Flexium+ HMI components
- FXBrowser
- FXServer
- FXLib
- FXLog

Structure of configuration files
- FXServer.ini
- FXUser.ini

Explanation of the FXServer architecture
- Event handling
- task management
- …

Abstract of development tools

Exercises related to practice using HTML and JavaScript
- Object instancing of the classes of the development components
- Using of the development components
- Characteristics of the array structure of event classes
- Programming examples

Questions and answers

## Duration

3 days

## Date / Costs

Please consult your local training contact

# Communication with Flexium+ FLTR453

## Your area of interest

Engineering and Setup

## Prerequisite

- FXTR101
- Windows knowledge
- Knowledge of object oriented programming (OOP) and use of COM server

## Objectives

✓ Using of FXServer for the communication with the different components of Flexium+. This allows connections to other systems, independent HMIs, etc. to be realized.

## Supports

Training materials
- Simulator

Deliveries
- Course presentation (on memory stick)
- Software Development Kit access
- Programming examples in C# and C++ (on memory stick)

## Training Content

Introduction in the architecture of FXServer

Explanation of the Flexium+ HMI components
- FXBrowser
- FXServer
- FXLib
- FXLog

Structure of configuration files
- FXServer.ini
- FXUser.ini

Explanation of the FXServer architecture
- Event handling
- task management

…

Exercises related to practice using C#
- Object referencing and instancing of the classes of the development components
- Using of the development components
- Characteristics of the array structure of event classes
- Programming examples

Questions and answers

## Duration

2 days

## Date / Costs

Please consult your local training contact

# FlexiumPro HMI personalization FPTR443

## Your area of interest

Engineering and Setup

## Prerequisite

- FXTR101
- Windows knowledge
- Programming knowledge of C#

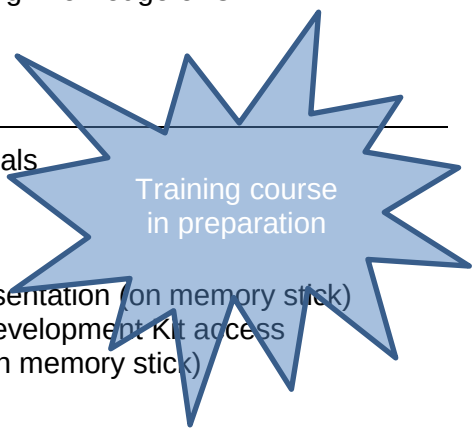
## Objectives

- ✓ Creating FlexiumPro HMI custom pages in C#

## Supports

Training materials
- Simulator

Deliveries
- Course presentation (on memory stick)
- Software Development Kit access
- Example (on memory stick)




## Training Content

Introduction in the architecture of FlexiumPro HMI

Explanation of the FlexiumPro HMI architecture

Structure of configuration files

Abstract of development tools

Exercises related to practice using C#
- Programming examples

Questions and answers

## Duration

3 days

## Date / Costs

Please consult your local training contact

# Communication with FlexiumPro FLTR453

## Your area of interest

Engineering and Setup

## Prerequisite

- FXTR101
- Windows knowledge
- Programming knowledge of C#

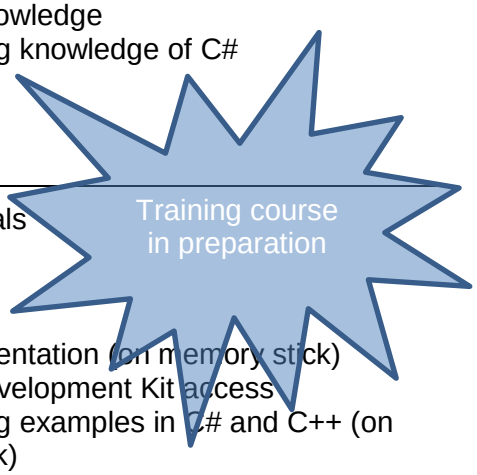
## Objectives

- ✓ Use of the FlexiumPro SDK for communication with the various FlexiumPro components. This allows connections to other systems, independent HMIs, etc. to be realized.

## Supports

Training materials
- Simulator

Deliveries
- Course presentation (on memory stick)
- Software Development Kit access
- Programming examples in C# and C++ (on memory stick)




## Training Content

Introduction in the architecture of FlexiumPro SDK

Exercises related to practice using C#
- Programming examples

Questions and answers

## Duration

2 days

## Date / Costs

Please consult your local training contact

# Safety including NUM-SAMX FXTR463

## Your area of interest

Engineering and Setup

## Prerequisite

FXTR102 or FPTR402

## Objectives

- ✓ Understand concept.
- ✓ Program and setup a safety application on a Flexium+ or FlexiumPro system

## Supports

Training materials
- Simulator

Deliveries
- Course presentation (on memory stick)
- Software Development Kit access
- Example (on memory stick)

## Training Content

Hardware structure

Safety functions

Safety application concept

Safe PLC programming

Drive functions
- NUM-STOX setup
- NUM-SAMX setup

Questions and answers

## Duration

2 days

## Date / Costs

Please consult your local training contact

# Axium Power system maintenance APTR201

## Your area of interest

Maintenance

## Prerequisite

None

## Objectives

- ✓ Ability to detect and replace defective components in a short time
- ✓ Predictive maintenance

## Supports

Training materials
- Simulator

Deliveries
- Course presentation (on memory stick)

## Training Content

Axium Power system maintenance
- System structure
- Components
- System startup
- Diagnostics
- Software updates
- Service tool
- Safety
- Part replacement

Drives maintenance
- Product knowledge
- Drives exchange procedure

Questions and answers (1 hour)

## Duration

5 days

## Date / Costs

Please consult your local training contact

# Individual trainings

| Your area of interest | Prerequisite |
|---|---|
| Something around NUM controls | Depending on the training content |

| Objectives | Supports |
|---|---|
| ✓ Will be defined with you | Training materials<br>○ Simulator<br><br>Deliveries<br>○ Course presentation (on memory stick)<br>○ Example (on memory stick) if available |

**Training Content**

Will be developed with you

| Duration | Date / Costs |
|---|---|
| To be defined | Please consult your local training contact |

Individual trainings can happen at NUM locations or customer site.

# Seminar

### Your area of interest

General

### Prerequisite

None

### Objectives

- ✓ Present NUM's newest innovations in CNC, servo motors and drive technology

### Supplementary Items

Training materials
- Simulator

Media
- Course presentation (on memory stick)
- Example (on memory stick) if available

### Training Content

Topics include the newest innovations in CNC, servo motors and drive technology. Additional topics include NUM services, maintenance techniques and a range of innovative complete solutions for CNC and machine tool retrofits

### Duration

0.5 days

### Date / Costs

- Refer to Course Schedule
- Free of charge

# Organization

**Training Facilities** **United States**

NUM USA
603 E. Diehl Road Suite 115
Naperville, IL 60563

Phone +1 630 505 7722
Fax +1 630 505 7754
sales.us@num.com

**Cost** Contact your local NUM office.

**Time** Classes begin at 08:30 a.m. and end at about 5:00 p.m., with 1-hour lunch break.

**Booking** All classes require a minimum of 3 persons. Insufficient enrollment 3 weeks prior to the class date will result in course cancellation.

Student cancellations will not be accepted within 3 weeks prior to the course start date. Student will be invoiced as if attending the course.

# Booking form

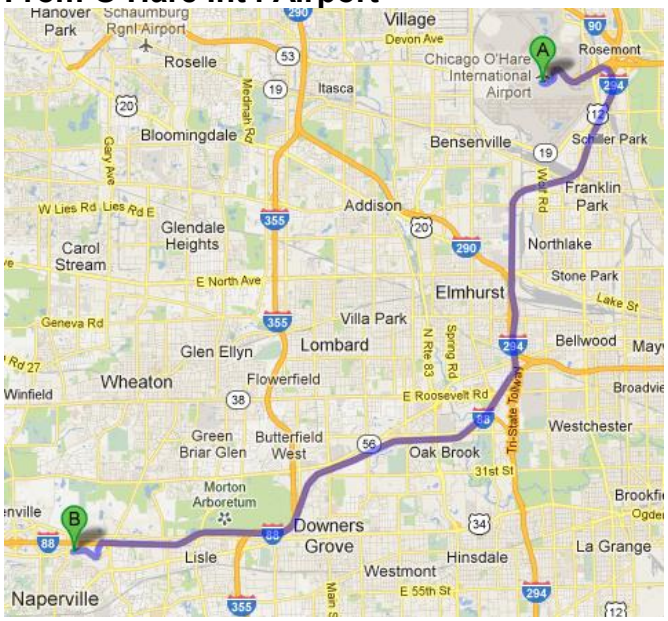
For booking of training, please send an e-mail to sales.us@num.com with the following information:

- Company name
- Contact person
- Phone
- Address
- Purchase order number
- Training number
- Training date
- Training location
- Names of the participants

For other countries, please contact your local sales representative or NUM Switzerland (sales.ch@num.com).

# Journey to NUM USA

## From O'Hare Int'l Airport

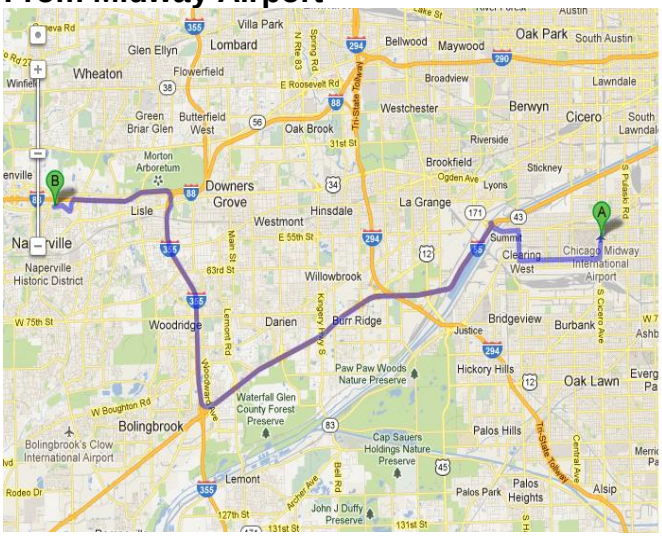



**Chicago O'Hare International Airport**
10000 West O'Hare Avenue, Chicago, IL 60666

| | | |
|---|---|---|
| 1. | Head **southeast**<br>About 2 mins | go 0.5 mi<br>total 0.5 mi |
| 2. | Take the ramp onto **I-190 E**<br>About 3 mins | go 1.5 mi<br>total 2.1 mi |
| 3. | Take exit **1D** toward **I-294 S/Indiana/S Tollway** | go 0.4 mi<br>total 2.4 mi |
| 4. | Merge onto **I-294 S**<br>Partial toll road<br>About 11 mins | go 8.7 mi<br>total 11.2 mi |
| 5. | Take the **Interstate 88 West E-W Tollway** exit toward **Aurora**<br>Toll road | go 0.4 mi<br>total 11.6 mi |
| 6. | Merge onto **I-88 W**<br>Toll road<br>About 15 mins | go 11.9 mi<br>total 23.5 mi |
| 7. | Take the exit toward **Naperville Road**<br>About 1 min | go 0.5 mi<br>total 23.9 mi |
| 8. | Turn left onto **Freedom Dr**<br>About 1 min | go 0.4 mi<br>total 24.3 mi |
| 9. | Turn right onto **E Diehl Rd**<br>Destination will be on the left<br>About 2 mins | go 0.7 mi<br>total 25.0 mi |

**Num Corporation**
603 E Diehl Rd, Naperville, IL 60563

## From Midway Airport




**Midway International Airport**
5700 S Cicero Ave, Chicago, IL 60638

| | | |
|---|---|---|
| 1. | Head **south** on **S Cicero Ave**<br>About 1 min | go 0.7 mi<br>total 0.7 mi |
| 2. | Turn right onto **W 63rd St**<br>About 7 mins | go 3.0 mi<br>total 3.7 mi |
| 3. | Turn right onto **S Harlem Ave**<br>About 2 mins | go 1.0 mi<br>total 4.7 mi |
| 4. | Turn left onto **S Archer Ave**<br>About 2 mins | go 0.7 mi<br>total 5.4 mi |
| 5. | Continue onto **IL-171 N** | go 0.4 mi<br>total 5.8 mi |
| 6. | Take the **I-55 S** ramp to **St Louis** | go 0.4 mi<br>total 6.2 mi |
| 7. | Keep left at the fork and merge onto **I-55 S**<br>About 13 mins | go 12.2 mi<br>total 18.4 mi |
| 8. | Take exit **269** for **Interstate 355 Tollway N/Interstate 355 Tollway S** toward **Northwest Suburbs/Southwest Suburbs**<br>Toll road | go 0.4 mi<br>total 18.7 mi |
| 9. | Keep right at the fork, follow signs for **Interstate 355 N/Northwest Suburbs** and merge onto **I-355 N**<br>Toll road<br>About 7 mins | go 6.7 mi<br>total 25.4 mi |
| 10. | Take the exit toward **Aurora**<br>Toll road<br>About 2 mins | go 1.5 mi<br>total 27.0 mi |
| 11. | Merge onto **I-88 W**<br>Toll road<br>About 3 mins | go 2.6 mi<br>total 29.6 mi |
| 12. | Take the exit toward **Naperville Road**<br>About 1 min | go 0.5 mi<br>total 30.0 mi |
| 13. | Turn left onto **Freedom Dr**<br>About 1 min | go 0.4 mi<br>total 30.4 mi |
| 14. | Turn right onto **E Diehl Rd**<br>Destination will be on the left<br>About 2 mins | go 0.7 mi<br>total 31.2 mi |

**Num Corporation**
603 E Diehl Rd, Naperville, IL 60563

## Hotels with NUM discount

**Hampton Inn**
1087 E. Diehl Road
(630) 505-1400
Continental breakfast included. Area shuttle, exercise room and seasonal outdoor pool available. Ask for NUM USA rate to get a 25% discount.

**Hotel Indigo Naperville Riverwalk - Downtown**
120 Water Street
(630) 778 9676
Some customers prefer this downtown River walk location with walking distance to shopping, restaurants, bars, etc... The Hotel has free wifi with full service restaurant serving breakfast, lunch, dinner, exercise room, free weights and cardio equipment. Complimentary shuttle service to and from NUM offices and within 5 mile radius of hotel - based upon availability.
Ask for the NUM Corporation rate. 15-25% off. (Corp ID 786866549, IATA# 99502056)